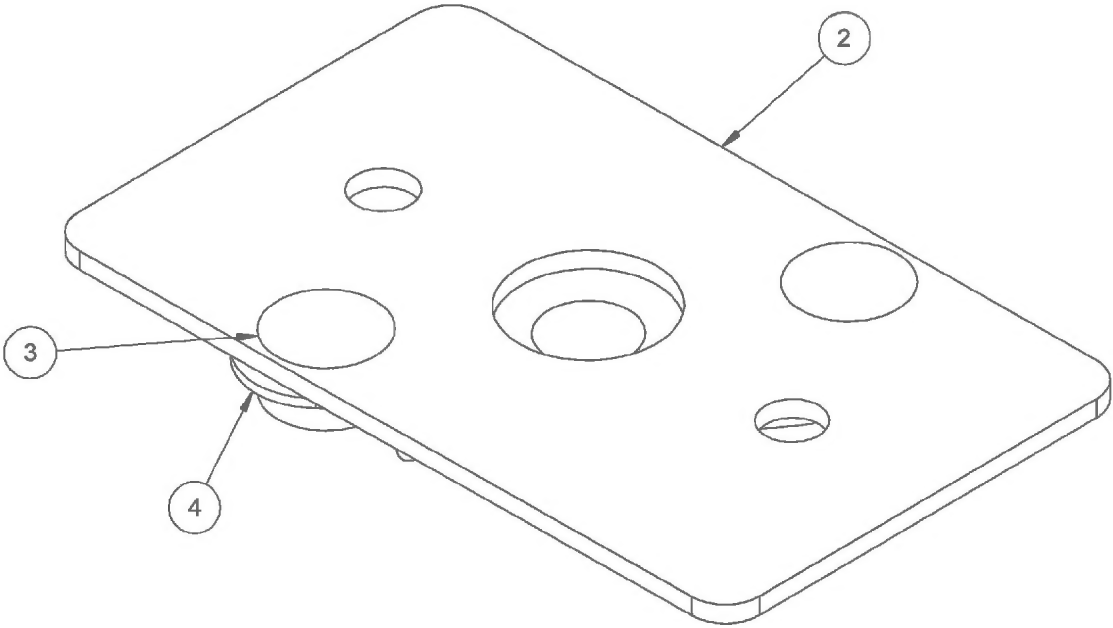


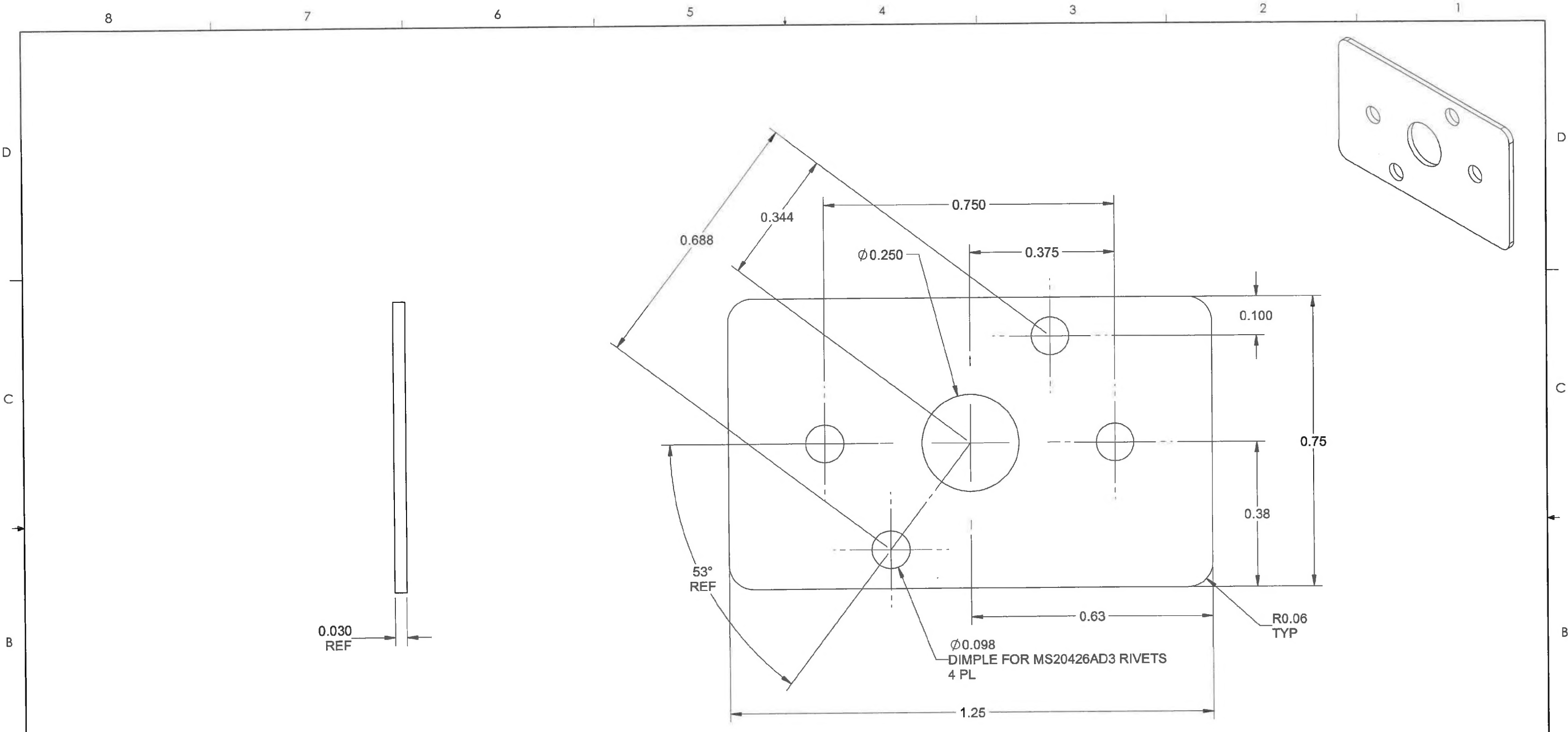
ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4507-041	ANCHOR NUT DOUBLER ASSEMBLY
2	1	E4507-1	DOUBLER
3	2	MS20426AD3	RIVET
4	1	MS21059-3K	ANCHOR NUT



E4507-041 ANCHOR NUT DOUBLER ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

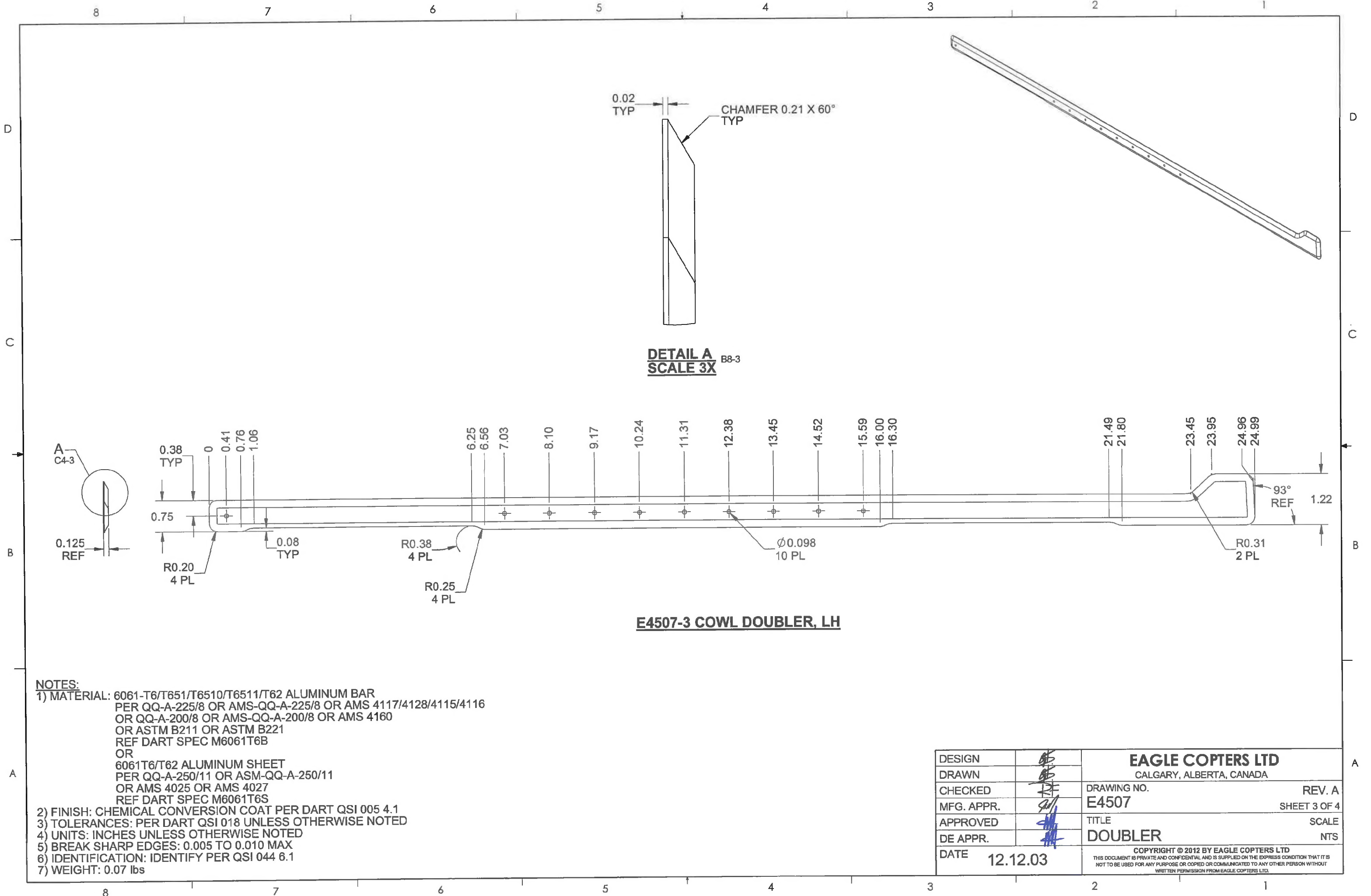
A	NEW ISSUE		12.12.03
REV.	DESCRIPTION		BY DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
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MFG. APPR.		E4507	SHEET 1 OF 4
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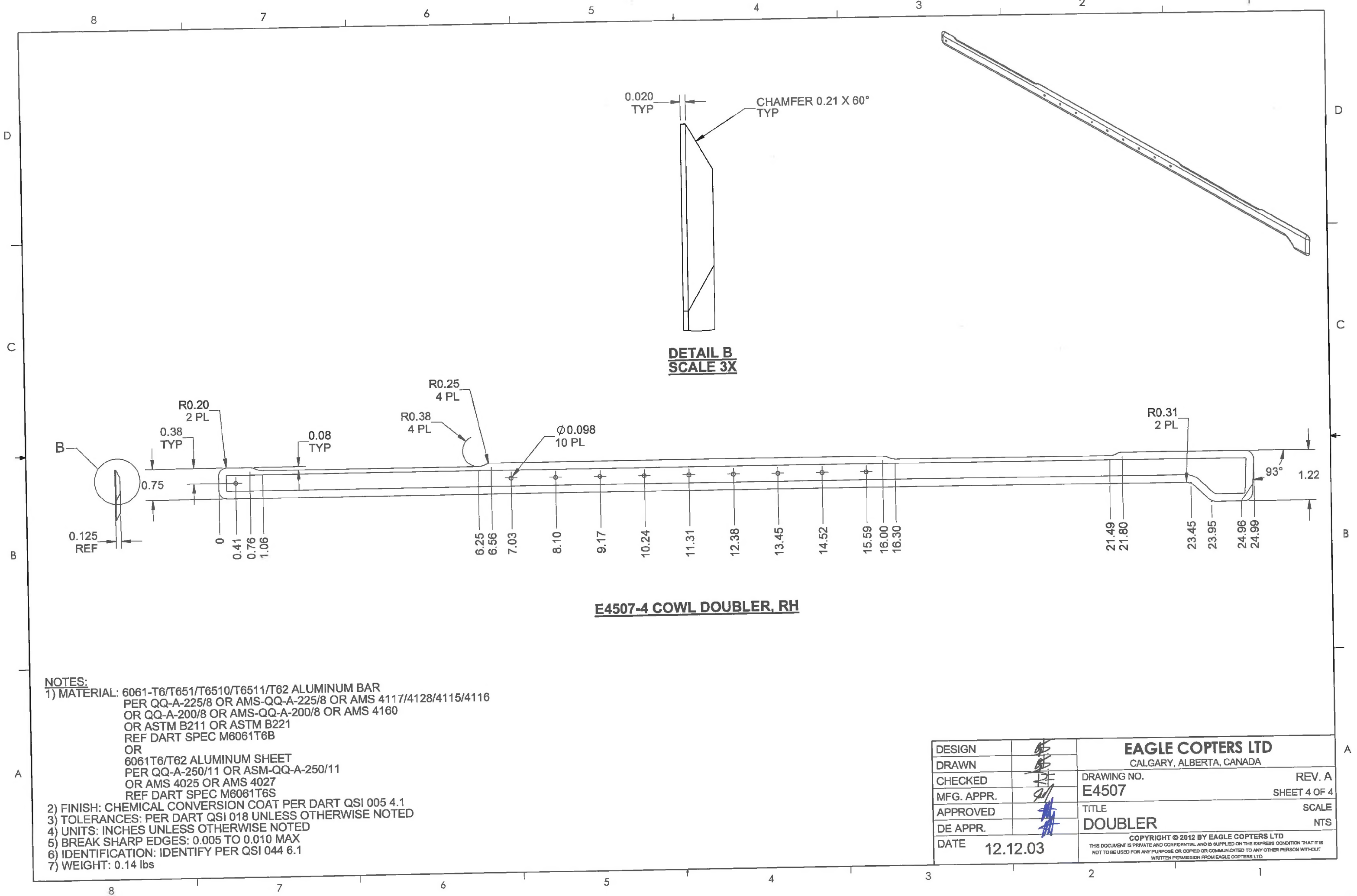


E4507-1 DOUBLER

NOTES:
1) MATERIAL: AISI 303 STAINLESS STEEL SHEET, 22 GAUGE
PER MIL-S-5059 OR ASTM A240 OR ASME SA240
REF DART SPEC M303S22GA
OR
AISI 304/316 STAINLESS STEEL SHEET, 22 GAUGE
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S22GA
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

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E4507-4 COWL DOUBLER, RH

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061T6/T62 ALUMINUM SHEET
PER QQ-A-250/11 OR ASM-QQ-A-250/11
OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.14 lbs

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MFG. APPR.	<i>[Signature]</i>	E4507	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOUBLER	NTS
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